

Work Order ID 119745

May-21-14 11:19:27 AM

ASL

119745

Page 1

Item ID: D4697-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Lanyard Adapter

Start Date: 5/21/14 Start Qty: 10.00

10

Cust Item ID:

Required Date: 5/22/14 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4697	A								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

(11) mm/EL 14/05/22

(11) mm/EL 14/05/22

DAS
27
9-89

14/3/22

1/

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Page 2

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Accept

N900040100Setup Start ***NS1***

Revision ID:

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Item Name: Lanyard Adapter

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10

Cust Item ID:

Required Date: 5/22/14 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: ST119

0.00

130

Packaging

Memo

0.00

Packaging

11XDAS
28
9-89

MAY 22 2014

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14/5/22W14.0522

Picklist Print

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Work Order ID: 119745

119745

Parent Item: D4697-1

D4697-1

Parent Item Name: Lanyard Adapter

Start Date: 5/21/14

Required Date: 5/22/14

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.08.02 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased		No		100	sf	285.1670	0.0052	1			
M304S16GA									**			mm	14/05/22
304/316 Sheet .063													

Location

Loc Qty

Loc Code

MAT020

285.167

M127821

75.567

M128423

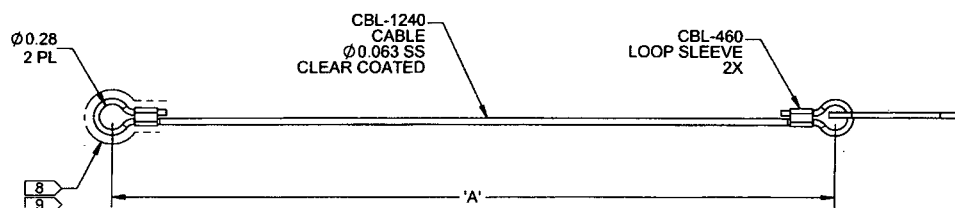
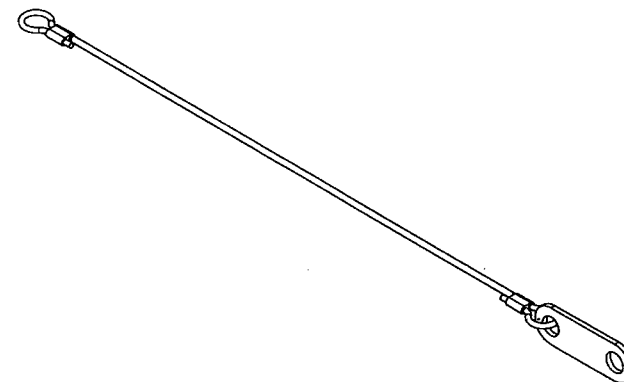
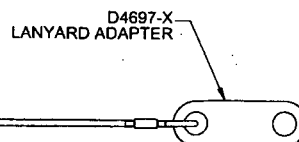
1.2

M129192

208.4

0.2

ITEM	QTY -XXX	P/N	DESCRIPTION
	X	D4697-XXX	LANYARD ASSY
1	1	D4697-X	LANYARD ADAPTER
2	2	CBL-460	LOOP SLEEVE
3	A/R	CBL-1240	CABLE



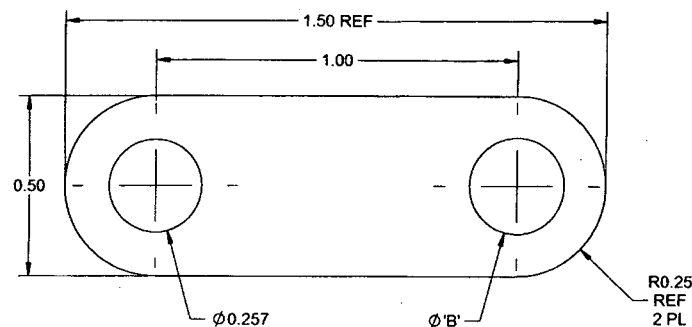
DART P/N	DIM 'A'	D4697-X
D4697-041	4.0	-1
D4697-043	6.0	-1
D4697-045	8.0	-1
D4697-141	4.0	-3
D4697-143	6.0	-3
D4697-145	8.0	-3
D4697-241	4.0	-5
D4697-243	6.0	-5
D4697-245	8.0	-5

D4697-XXX LANYARD ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY SHOWING DART P/N "D4697-XXX" AND BATCH NUMBER "BXXXXX" PER DART QSI 044 METHOD 6.7
- 7) WEIGHT: LESS THAN 0.01 lbs
- 8) REMOVE PROTECTIVE SLEEVE ALONG EXPOSED LENGTH (2.12 MIN - 2.25 MAX) EACH END
- 9) CUT CABLE 2.50 LONGER THAN DIM 'A'. FOLD ENDS TIGHT TO DIM 'A' LENGTH AND CRIMP SLEEVES USING CLB-705 CRIMP TOOL. ADDITIONAL LENGTHS MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED. IN SOME CASES, OPEN END MAY REQUIRE CRIMPING AFTER ASSEMBLY WITH ATTACHING PARTS.

A	NEW ISSUE	RP	12.08.09
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	RP	DRAWING NO.	REV. A
MFG. APPR.	RP	D4697	SHEET 1 OF 2
APPROVED	RP	TITLE	SCALE
DE APPR.	RP	LANYARD ASSY	NTS
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D4697-X LANYARD ADAPTER

DART P/N	DIM 'B'	FASTENER SIZE
D4697-1	0.266	1/4"
D4697-3	0.201	#10
D4697-5	0.177	#8

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240.
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY SHOWING DART P/N "D4697-X" AND BATCH NUMBER "BXXXXX" PER DART QSI 044 METHOD 6.7
- 7) WEIGHT: LESS THAN 0.01 lbs

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED	A.P.	DRAWING NO. D4697	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LANYARD ASSY	NTS
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2012-09-26

